REPORT DOCUMENTATION PAGE

Form Approved OMB No. 0704-0188

collection of information, including suggestions for reducing this burden, to Washington He Daws Highway, Sulte 1204, Arlington, VA 22202-4302, and to the Office of Management and 1. AGENCY USE ONLY (Leave blank)

2. REPORT DATE

10 August 1992

3. REPORT TYPE AND DATES COVERED

Final Report - 5/1/93 thru 4/30/94

4. TITLE AND SUBTITLE

Trip Report

5. FUNDING NUMBERS

N00014-93-1-0517

6. AUTHOR(S)

Michael L. Billet

7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)

Applied Research Laboratory The Pennsylvania State University P. O. Box 30

State College PA 16804-0030

9. SPONSORING/MONITORING AGENCY NAME(S) AND ADORESS(ES)

Office of Naval Research 800 NOrth Quincy Street Arlington, VA 22217-5000 8. PERFORMING ORGANIZATION REPORT NUMBER

FD1245

10. SPONSORING / MONITORING AGENCY REPORT NUMBER

FD1245



11. SUPPLEMENTARY NOTES

12a. DISTRIBUTION/AVAILABILITY STATEMENT

12b. DISTRIBUTION CODE

Unlimited

DISTRIBUTION STATEMENT

Approved ha public miles Distribution Unitedited

13. ABSTRACT (Maximum 200 words)

Foreign Travel Trip Report for the 20th International Towing Tank Committee Cavitation Committee Meeting and International Symposium on Propulsors and Cavitation.

19950210 056

14. SUBJECT TERMS

Cavitation, Propulsor, Pumps

15. NUMBER OF PAGES

16. PRICE CODE

17. SECURITY CLASSIFICATION OF REPORT Unclassified

18. SECURITY CLASSIFICATION OF THIS PAGE

Unclassified

19. SECURITY CLASSIFICATION OF ABSTRACT Unclassified

20. LIMITATION OF ABSTRACT Unlimited

None

NSN 7540-01-280-5500

DITTO

Standard Form 298 (Rev. 2-89) Prescribed by ANSI Std. Z39-18 298-102

Final Report

Foreign Travel Trip Report

by

Michael L. Billet

10 August 1992

Enclosure (1): Trip Report

Date:

15 June 1992

Location:

Lausanne, Switzerland

I visited Dr. Francois Avellan at the Institut de Machines Hydrauliques et de Mecanique des Fluides, Ecole Polytechique Federale De Lausanne to discuss developed cavitation research. The institute is well known for hydraulic turbine/pump testing and research. Currently, Dr. Avellan is heading the cavitation research efforts and has four Ph.D. candidates working on a model of cavitation erosion from developed cavitation. In addition, research on the effect of nuclei seeding has continued. The ongoing research on developed cavitation is particularly note worthy on identifying the unsteady structure and should be followed closely. A seminar entitled "Cavitation in Pumps," was presented at the institute.

Date:

22-25 June 1992

Location:

Hamburg, Germany

The International Symposium on Propulsor and Cavitation sponsored by the Hamburgische Schiffbau-Versuchsanstalt was held on 22 June to 25 June 1992 in Hamburg, Germany. The Symposium had approximately 150 participants and the international cavitation community was very well represented. Most of the papers appeared to be progress reports or assessments of current technology problems. One interesting note is the move to Navier-Stokes analysis of propeller flow and away from potential methods which resulted in many discussions on this point. I served as Chairman of Session 2 and presented a paper entitled "Propeller Tip Cavitation Suppression Using Selective Polymer Injection," authored by George Chahine.

Date:

21 and 22 June 1992

Location:

Hamburg, Germany

Two meetings of the 20th International Towing Tank Conference (ITTC) Cavitation Committee were held to discuss progress of report preparation. A copy of the minutes is enclosed.

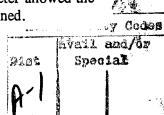
Date:

29 June - 10 July 1992

Location:

The Large Hydrodynamic Tunnel (GTH), Val de Reuil, France

A two week test was conducted jointly by the 20th ITTC Cavitation Committee and the Bassin d'Essais des Carénes at the Grande Tunnel Hydrodynamic (GTH). The purpose of these tests was to quantify the importance of microbubbles on the inception of three propeller cavitation types: leading edge sheet, bubble and tip vortex cavitation. The GTH, which has a complete control system including dissolved gas and microbubble control, offered the opportunity to answer this question. In addition, the GTH on-line Cavitation Susceptibility Meter allowed the microbubble number and the dimension (tension) of the test water to be determined.



)P

During the first week, the Cavitation Susceptibility Meter (centerbody venturi) measurements were compared to results with Phase Doppler Particle Analyzer (PDPA) and Holography. In addition, the tunnel nuclei seeding system was calibrated in order to determine a range of bubble number size and liquid tension.

Cavitation inception data, photographs, and noise were obtained for four different values of microbubble distributions on each of the three propellers. The propellers were 34 cm in diameter and were designed by MARIN to have different types of cavitation. Initial analyses of the data indicate significant difference in cavitation inception were found for varying microbubble distributions and that each type showed a different dependency. Some of these results are currently being written for the 20th ITTC Cavitation Committee report. The results will also appear as a French report and as a ASME paper. In my opinion, a landmark test was conducted using a new facility.

The operation of the facility went very smoothly and I was very impressed at the microbubble control system. The Bassin d'Essais des Carénes was an excellent host and special recognition to Dr. Bernard Gindroz who organized the tests.

Date:

30 June 1992

Location:

Ecole Nationale Superieuie de Techniques Avanceés, Palaiseau, France

A seminar entitled "Cavitation in Pumps," was given at ENSTA and I visited the laboratory of Dr. Daniel Fruman. Dr. Daniel Fruman has been conducting experiments on the structure and scaling of the tip vortex. Currently, he is coordinating a four-year program with ENSTA, the Naval School at Brest, the Bassin d'Essais des Carénes, and the University of Grenoble in this area. The most precise LDV measure of the tip vortex roll-up are currently being done under this program. It is important to keep in touch with this effort. In addition, the French are currently using a thermodynamic model of cavitation developed by William Holl and me to predict the performance of the rocket pumps.

Date:

3 July 1992

Location:

Laboratorie National d'Hydraulique, Electricite de France, Chatou, France

I was invited to visit the Pump/Turbine Testing Laboratories of the Electricite de France. An extensive research effort is being conducted to measure the flow field inside of axial and centrifugal pumps. These results are being compared to a three-dimensional Reynolds Averaged Navier-Strokes Code (N3S). The code utilizes a staggered grid and it is being developed via national project. I was very impressed at the comparisons for separated flow in centrifugal pumps.

The following reports have been issued based on the travel monies received:

- (1) Cavitation Committee Report, 20th ITTC, San Francisco, CA, September 19-25, 1993
- (2) Bernard Gindroz and Michael L. Billet, "Influence of the Nuclei on the Cavitation Inception for Different Types of Cavitation on Ship Propellers," Cavitation Inception Symposium, ASME, New Orleans, LA, November 28-December 3, 1993.
- (3) Bernard Gindroz and Michael L. Billet, "Nuclei and Acoustic Cavitation Inception on Ship Propellers," Second International Symposium on Cavitation, Tokyo, Japan, April 5-7, 1994.

Schiffbautechnische Gesellschaft e.V.

and

Hamburgische Schiffbau-Versuchsanstalt G.m.b.H.

International Symposium on Propulsors and Cavitation

Final Program

June 22nd. to 25th., 1992.

Hamburg

Germany

International Symposium on Propulsors and Cavitation

Final Program

Monday, June 22nd, 1992 8.45 - 9.15 h 9.15 - 9.25 h Registration at TK, Bramfelderstr. 140 Welcome Address Session 1: Propulsion and Cavitation I Chairmen: E. J. Glover, University Newcastle, UK H. Söding, Universität Hamburg, Germany 9.40 - 10.20 h Aspects of High Speed Propulsion, Invited Paper, C. Kruppa, Technische Universität Berlin, Germany Paper No 1.1 On the Design of Optimum Ship Screw Propellers, including 10.20 - 11.00 h Paper No 1.2 Propellers with End Plates K. de Jong, University of Groningen, The Netherlands 11.00 - 11.30 h Coffee Break 11.30 - 12.10 h Design and Evaluation of New Propeller Blade Sections Paper No 1.3 M. J. Stanier, ARE Haslar, United Kingdom 12.10 - 12.50 h Prediction of Propeller Performance and Cavitation based on the Numerical Modeling of Propeller Vortex System N. Ishii, Akishima Laboratories (MITSUI ZOSEN) INC., Japan Paper No 1.4 12.50 - 13.45 h Lunch Session 2: Propulsion and Cavitation II Chairmen: M. L. Billet, ARL, Pennstate University, State College, USA M. Schmiechen, VWS Berlin, Germany 13.45 - 14.25 h On Propeller-Rudder-Interaction Paper No 2.1 A. H. Kracht, VWS Berlin, Germany 14.25 - 15.05 h Experimental Analysis of the Powering Characteristics of a Pumpjet Paper No 2.2 Propelled Ship T. van Terwisga (MARIN) and S. Kaul (SYSTEC) Maritime Res. Inst. Netherland, Wageningen, The Netherlands Gesellschaft f. Systemtechnologie, Spay, Germany 15.05 - 15.30 h Coffee Break 15.30 - 16.10 h Propeller Vane Wheel Interaction, Demonstrated by Time Dependent Flow Paper No 2.3 Velocity Measurements in a Propeller's Slipstream with and without Vane Wheel J. Blaurock and G. Lammers, HSVA, Hamburg, Germany 16.10 - 16.50 h Postswirl Propulsors - A Design Method and an Application B. Y.-H. Chen, David Taylor Research Center, Bethesda, USA Paper No 2.4 Survey on Recent Achievements in Hydroacoustics, Invited Paper 16.50 - 17.30 h

W. K. Blake, David Taylor Research Center, Bethesda, USA

Paper No 5.1

Tuesday, June 23nd, 1992

<u>Chairmen : A. J</u>	tat <u>ion Phenomena I</u> . Acosta, Caltec, Pasadena, USA asić, Brodarski Institute, Zagreb, Croatia ———————————————————————————————————
9.00 - 9.40 h Paper No 3.1	Cavitation in Bydraulic Turbomachines - Sate-of-the-Art and Topics of Actual Research, Invited Paper B. Stoffel, Technische Hochschule Darmstadt, Germany
9.40 - 10.20 h Paper No 3.2	Some Effects of Surface Roughness on Cavitation Inception W. Faller, (SEWR), H. Farhat and F. Avellan, (EPFL) Sulzer Escher Wyss, Ravensburg, Germany Inst. Hydr. Machines a. Fluid Mechanics, Lausanne, Switzerland
10.20 - 11.00 h Paper No 3.3	Cavitation Effects on Hydrodynamic Forces Y. T. Shen, S. Gowing, and W.G.Souders, David Taylor Research Center, Bethesda, USA
11.00 - 11.30 h	Coffee Break
11.30 - 12.10 h Paper No 3.4	Velocity, Size, and Viscosity Scaling Laws, for Cavitation Inception Developed under Consideration of the Tensile Strength of the Test Liquid A. P. Keller, and G. Eickmann, Versuchsanstalt für Wasserbau, T. U. München, Germany
12.10 - 12.50 h Paper No 3.5	Recent Investigations of the Free Air Content and its Influence on Cavitation and Propeller-Excited Pressure Fluctuations H. Tanger, H. Streckwall, EA. Weitendorf, (HSVA), and L. Hills, (IfS) Hamburg, Germany
12.50 - 13.45 h	
12.30 - 13.45 N	Lunch
Session 4: Cavit Chairmen : G. Ku	Lunch <u>ation Phenomena II</u> iper, (HARIN), Wageningen, The Netherlands Isay, Universität Hamburg, Germany
Session 4: Cavit Chairmen : G. Ku	ation Phenomena II iper, (MARIN), Wageningen, The Netherlands
Session 4: Cavit Chairmen : G. Ku WH. 13.45 - 14.25 h	ation Phenomena II iper, (MARIN), Wageningen, The Netherlands Isay, Universität Hamburg, Germany Recent Advances in Tip Vortex Cavitation Research R. E. A. Arndt and Christian Dugue, St. Anthony Falls Hydr. Laboratory
Session 4: Cavit Chairmen: G. Ku WH. 13.45 - 14.25 h Paper No 4.1	ation Phenomena II iper, (MARIN), Wageningen, The Netherlands Isay, Universität Hamburg, Germany Recent Advances in Tip Vortex Cavitation Research R. E. A. Arndt and Christian Dugue, St. Anthony Falls Hydr. Laboratory University of Hinnesota, Hinneapolis, USA Propeller Tip Cavitation Suppression using Selective Polymer Injection G. L. Chahine, G. Frederick, and B. Bateman DYNAFLOW Inc., Fulton, Maryland, USA
Session 4: Cavit Chairmen: G. Ku WH. 13.45 - 14.25 h Paper No 4.1 14.25 - 15.05 h Paper No 4.2	ation Phenomena II iper, (MARIN), Wageningen, The Netherlands Isay, Universität Hamburg, Germany Recent Advances in Tip Vortex Cavitation Research R. E. A. Arndt and Christian Dugue, St. Anthony Falls Hydr. Laboratory University of Hinnesota, Hinneapolis, USA Propeller Tip Cavitation Suppression using Selective Polymer Injection G. L. Chahine, G. Frederick, and B. Bateman DYNAFLOW Inc., Fulton, Maryland, USA Speaker: M. L. Billet, ARL, Pennstate University, State College, USA
Session 4: Cavit Chairmen: G. Ku WH. 13.45 - 14.25 h Paper No 4.1 14.25 - 15.05 h Paper No 4.2 15.05 - 15.30 h	ation Phenomena II iper, (HARIN), Wageningen, The Netherlands Isay, Universität Hamburg, Germany Recent Advances in Tip Vortex Cavitation Research R. E. A. Arndt and Christian Dugue, St. Anthony Falls Hydr. Laboratory University of Hinnesota, Hinneapolis, USA Propeller Tip Cavitation Suppression using Selective Polymer Injection G. L. Chahine, G. Frederick, and B. Bateman DYNAFLOW Inc., Fulton, Maryland, USA Speaker: H. L. Billet, ARL, Pennstate University, State College, USA Coffee Break Observation of Cavitation and Wake Structure of Unsteady Tip Vortex Flows D. P. Hart, A. Acosta, and A. Leonard

Wednesday, June 24nd, 1992

Session 5: Cavitation and Noise
Chairmen: N. C. Sponagle, Def. Res. Est. Atlantic, Dartmouth, Nov. Scotia, Canada K. Albrecht, München, Germany 9.00 - 9.40 h Correlation Investigations in the New Hydrodynamics- and Cavitation Tunne (HYKAT) of the Hamburg Ship Model Basin (HSVA) J. Friesch and C. Johannsen, HSVA, Hamburg, Germany Paper No 2.5 9.40 - 10.20 h Advanced Views of Cavitation Noise Paper No 5.2 H.-J. Baiter, Fraunhofer-Forschungsgruppe f. Hydroakustik (FHAK), Ottobrunn, Germany 10.20 - 11.00 h New Methods of Noise Analysis W. Lauterborn, J. Holzfuss, and U. Parlitz, Technische Hochschule Darmstadt, Germany Paper No 5.3 11.00 - 11.30 h Coffee Break 11.30 - 12.10 h On the Scaling of Propeller Cavitation Noise with Account of Scale Effects in the Cavitation Paper No 5.4 G. Bark, Chalmers University of Technology, Göteborg, Sweden 12.10 - 12.50 h Analysis of Cavitation Noise Measurement of an Onboard Propeller B. Bajić and J. Tasić, Brodarski Institut, Zagreb, Croatia Paper No 5.5 12.50 - 13.45 h Lunch Session 6: Cavitation Erosion

Chairmen: K. R. Suhrbier, Vosper Thornycroft (UK) Ltd., Portsmouth, UK. C.-A. Johnsson, SSPA Maritime Consulting, Göteborg, Sweden 13.45 - 14.25 h Recent Advances and Future Proposal on Cavitation Erosion Research Paper No 6.1 Invited Paper H. Kato, University of Tokyo, Japan Evaluation and Prediction of Surface Roughness due to 14.25 - 15.05 h Paper No 6.2 Cavitation Erosion H. Louis, T. Wehlage, and A. Yabuki, Universität Hannover, Germany 15.05 - 15.30 h Coffee Break 15.30 - 16.10 h Influences of Hydrodynamic Parameters on the Cavitation and Erosion Process Paper No 6.3 R. Vollheim, K. Jahn, and K. Bux, Technische Hochschule Dresden, Germany 16.10 - 16.50 h Prevention of Root Erosion by Pre-Propeller Fin Paper No 6.4 Y. Ukon and Y. Kurobe, Ship Research Institute, Mitaka, Japan Remark: The symposium program may be subject to alterations. The time schedule for the lectures includes 15 minutes for discussions, except the invited papers. It is intended to publish a second bound volume with discussions. Therefore, the discussants are asked to hand in a written discussion version to the STG latest two weeks after the symposium. .-.-.-. Thursday, June 25nd, 1992 10.00 - 11.30 h Tour through HSVA Facilities 13.00 - 21.00 h Bus Departure for optional Sight-Seeing-Tour to Lübeck with e.g.: Walk through the historic center, Visit of St. Marien-Church, Cathedral, Town-Hall, Dinner in the House of the Skippers Guild (Schiffergesellschaft)

20th ITTC Cavitation Committee Minutes

Meeting

A meeting of the Cavitation Committee was held on 21 and 22 June 1992 at the Beseler Hof in Hamburg, Germany. These meetings were held in the evening and were in conjunction with the International Symposium on Propulsors and Cavitation organized by the Hamburgische Schiffbau-Versuchsanstalt.

Membership

Six of the seven active members of the Committee were present: Goran Bark, Michael Billet, Guiseppe Bailo, Gert Kuiper, Jin-Tae Lee, and Yoshi Ukon. Michael Wilson was unable to attend; however, a summary of this meeting was given to Mike during the GTH tests the following week. Jaime Masip has resigned from the Committee and B. Biskoup has not attended any meetings.

Work of the Committee

The purpose of this meeting was to review the progress made on the recommendations to the 20th ITTC Cavitation Committee. A status report was given on the following topics:

- 1. Effects of Cloud Cavitation G. Bark
- 2. Effect of Nuclei Cavitation on Cavitation Inception M. Billet/G. Kuiper
- 3. Ship Wake Modelling for Cavitation J. Lee/Y. Ukon
- 4. Hull Pressure Fluctuations Y. Ukon

A general discussion was held about the organization of the report and the schedule. The contributions will be limited to an eight (8) page limit. The final draft from each Committee member will be sent to Gert on a disk (WordPerfect, D-Base). The references will be put on a reference list disk by Gert. The following schedule was tentatively proposed:

- 25 August 1992: Each Committee member will have their written contribution at the Committee meeting in Seoul, Korea for review. Please bring enough copies for each Committee member.
- 1 November 1992: Revised contributions due to Gert. He will distribute these for a second Committee review.
- 1 February 1992: Final draft of each contribution due to Gert. These will then be assembled into the Committee Report by Gert Kuiper and Mike Billet.
- 1 March 1992: Final Committee report completed and sent to the 20th ITTC Organization Committee for publication.

The following additional action items were noted:

- 1. Goran Bark will contact Ed Rood about his contribution to the report.
- 2. Mike Wilson will contact Guiseppe Bailo about his contribution to the tip vortex work.
- 3. Mike Wilson will contact Joe Lin about the Committee's response to his letter.
- 4. Each Committee member will come to the Seoul meeting with a list of recommendations for the 21th ITTC Cavitation Committee.
- 5. Mike Wilson will prepare a brief summary of the LCC to be included in the practical aspects section of the Committee's report.
- 6. The Committee must decide what additional topics are to be included in the practical aspects section.

Future Meeting

The next Committee meeting will be held during the 19th Symposium on Naval Hydrodynamics to be held during the week of 24-28 August 1992. A tentative schedule is to meet on Monday, 24 August 1992 in Seoul and on Saturday, 29 August 1992 at the Korea Research Institute of Ships and Ocean Engineering. These meetings will be hosted by Jin-Tae Lee, who will distribute a final schedule.